

4323 Series | – Promotional Dry Erase Film

Lumina™ by FDC 4323 Series is a promotional dry erase film specially formulated for interior use with dry erase materials. This product can be written on repeatedly, then wiped clean with a dry tissue or dry erase cleaning fluid. To order punched material, use part number 4373.

Film Technology | Calendered

Film Thickness | 4.5 mil

Color | White

Outdoor Durability | 1 Year

Finish | Gloss

Blockout | No

Adhesive | Clear permanent (Acrylic)

Liner | 78#

Conformability | Flat Surfaces, Simple Curves

Shelf Life | 2 years

<u>CUTTING</u>	<u>PRINTING</u>	<u>INSTALLATION</u>
Computer Cut Yes Steel Rule Yes Thermal Die Yes Flat Bed Yes Sheetable Yes Laminate No	Thermal Transfer No Solvent No Eco-Solvent No Latex No UV No Screen No	Wet Apply Yes Min. App. Temp. 50°F (Optimum 60 degrees) Interior / Exterior Yes

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<p><u>FILM</u></p> <ul style="list-style-type: none"> • Film Thickness__ (mils/μm) 4.5 mil • Film Weight__ (gsm) N/A • Gloss__ (60°) N/A • Opacity__ (%) N/A • Tensile Strength__ (lbs/in) 2.5 • Elongation__ (%) >120 • Dimensional Stability__ (48 Hrs @ 160 F) 0.01 in 	<p><u>ADHESIVE</u></p> <ul style="list-style-type: none"> • Adhesive Type__ Emulsion Acrylic • Adhesive Thickness__ 1 mil • Adhesive Color__ Clear • Peel Strength __ (lbs/in) 15 min: 2.4, 24 hrs:4.0
<p><u>LINER</u></p> <ul style="list-style-type: none"> • Liner Weight__ (#/gsm) 78# • Liner Type__ White Clay Coated Kraft • Liner Thickness__ (mils/μm) 4.5 • Release Force__ @ 12"/min (g/2") 30-70 	<p><u>PERFORMANCE GUIDANCE</u></p> <ul style="list-style-type: none"> • Application Temp.__ > 50 °F • Service Temp.__ -40 °F to +180 °F • Shelf Life__ 2 years • Storage Temp. / Rel. Humidity__ 73 °F / 50% • Outdoor Durability__ 1 years • Removability__ No

NOTE - For further information regarding printing, substrate cleaning, application, maintenance, durability, and removal please review the corresponding instructional bulletin available at fdcfilms.com.

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